How to: Disassemble and Reassemble
the arisaka rifle

Disassembly Instructions

1) Open the bolt stop as show in **figure 1** and remove the **bolt**.

2) Remove the two screws retaining the **forward barrel bands**.

3) Remove the **stacking rod** by unscrewing it.

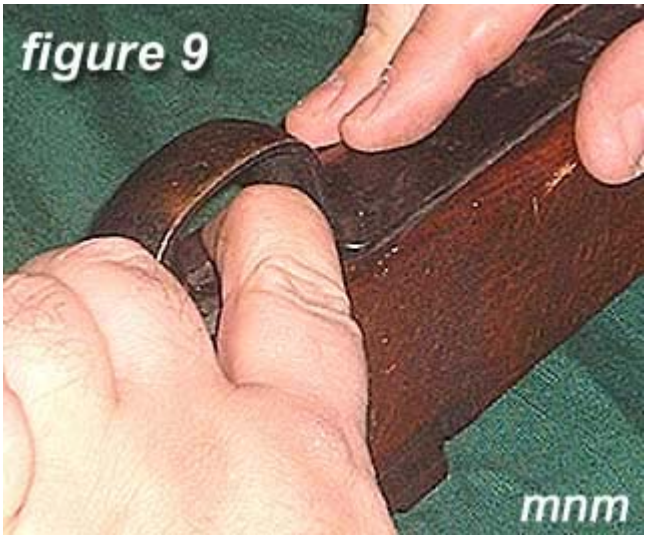
4) Slide the **barrel bands** forward of stock.

5) You will not be able to remove the **barrel bands** without removing the **front sight**. Just leave them attached.

6) Remove the screw on the **rear barrel band**.

7) Slide the **rear barrel band** forward.

8) Remove the **handguard** and set aside.



9) Press on the **magazine release button** inside the t**rigger guard** and open the **magazine cover**.

10) Figure 10 shows the **magazine cover** opened.

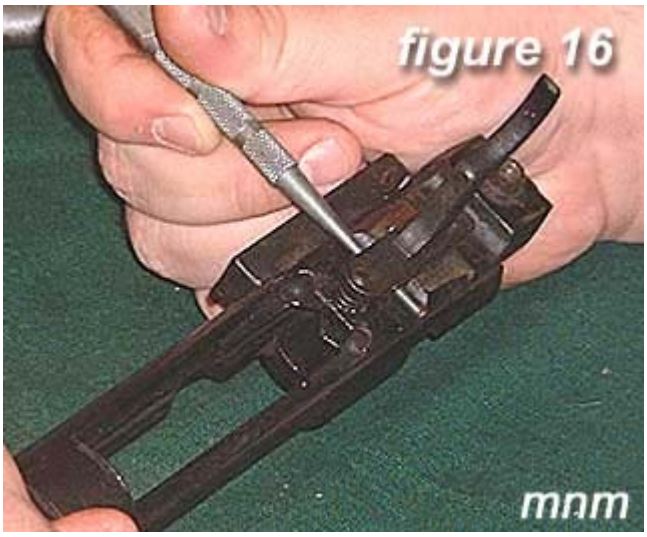
11) Remove the **forward trigger guard screw**.

12) Remove the **middle trigger guard screw**.

13) Remove the **rear trigger guard screw**.

14) Remove the **barrel and receiver assembly** from the **stock**. Remove the separate receiver tang also and set aside.

15) Remove the **trigger guard/magazine assembly** from the **stock**.



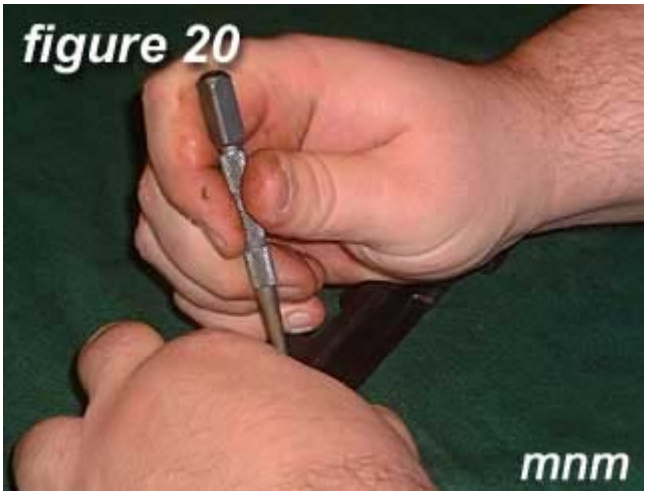
16) Figure 16 shows the **cross pin** in the top of the **trigger assembly** be punched out.

17) Figure 17 shows the disassembled rifle.

Reassembly Instructions

18) Figure 18 shows the **trigger assembly** with the **spring** correctly installed.

19) I learned a trick to keep the **trigger assembly** in place while reinstalling the **cross pin**, as shown in **figure 19**.



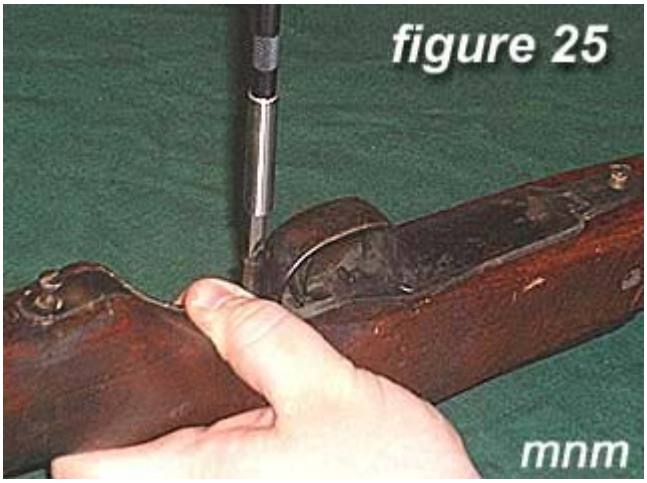
20) Insert **cross pin** into the **trigger assembly** with punch.

21) Place receiver tang into stock as shown in **figure 21**.

22) Place **barrel and receiver assembly** back into the **rifle stock**, resting on top of the **receiver tang**.

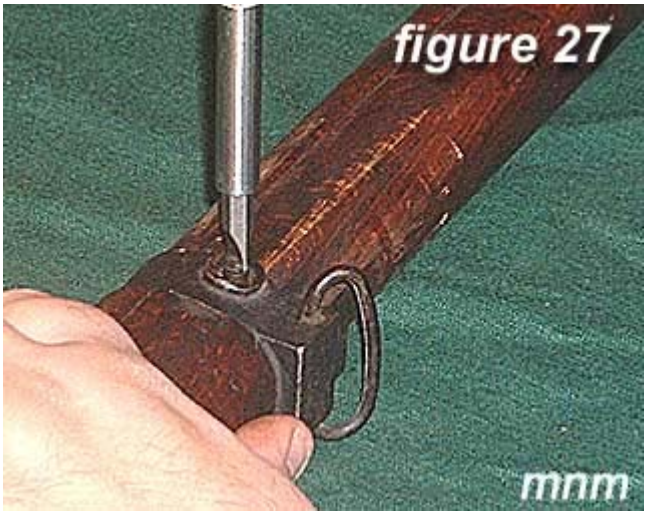
23) Place **screw bushing** back into front **trigger/magazine assembly** retaining hole before reinstalling t**rigger/magazine assembly**.

24) Replace **magazine cover** and install **screws**.



25) Tighten **magazine cover screws**.

26) Place the **handguard** back onto **rifle**.

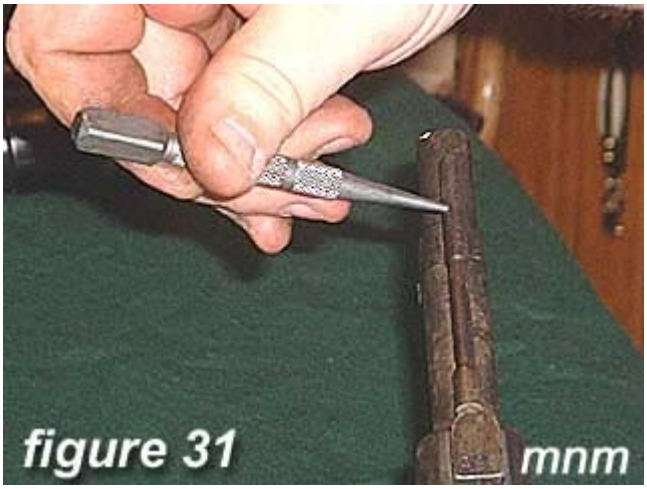


27) Replace the **rear barrel band and screw .**

28) Slide **forward barrel band** back over rifle **stock**.

29) Replace forward barrel band screws and tighten.

30) Reinstall the **stacking rod**.



31) Use a small punch to insert in hole in front of stacking rod and rotate until tight.

32) Slide bolt into receiver while pushing down on the magazine follower.

33) Figure 33 shows the reassembled **rifle**.